USER MANUAL

Trimble LOADRITE L3180 SmartScale for loaders

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Trimble LOADRITE L3180 User Manual

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Published in New Zealand.

Important safety information

PLEASE READ CAREFULLY BEFORE USING THE LOADRITE™ WEIGHING SYSTEM

\triangle	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
WARNING	WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
A CAUTION	CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
CAUTION	CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.



It is your sole responsibility to place, secure and use the LOADRITE Weighing System in a manner that will not cause accidents, personal injury or property damage. Always observe safe operating practices.

Do not install the LOADRITE Weighing System in a way that may interfere with the safe operation of the vehicle, or deployment of safety equipment.

Before you use the LOADRITE Weighing System for the first time, familiarize yourself with the system and its operation.

Do not handle the LOADRITE Weighing System if it is hot. Let the product cool, out of direct sunlight.

Ensure that the LOADRITE Weighing System is connected to a power source with the correct fitting and voltage requirements.

Do not attempt to service the LOADRITE Weighing System as this could result in personal injury.



Removing LOADRITE Weighing System equipment or adding accessories could affect the accuracy of weighing data and your warranty.

Do not install cables over horizontal surfaces where they may be stood on or hit by falling objects.

Failure to adhere to these warnings and cautions may lead to death, serious injury or property damage. Trimble Inc disclaims all liability for installation or use of the LOADRITE Weighing System that causes or contributes to death, injury or property damage, or that violates any law.

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1.0 Welcome

Thank-you for purchasing this LOADRITE Weighing System. Please read this manual carefully before using the Indicator for the first time. Keep this manual in a safe place and use as your first point of reference.

Formatting

The following formatting in this manual identifies specific types of information:

Convention	Type of Information	
Bold	 Indicates a button on the Indicator, or Indicates an area displayed on-screen, including buttons, headings, field names and options. 	
Italics	 Indicates the name of a screen or window, or Indicates an operation mode that the Indicator can be set to. 	
Monospace	The exact error message displayed on-screen.	

Action Terms

The following terms are used throughout this manual to describe actions:

Term	Description	
Press	 Physical buttons: Push and release a button. On-screen buttons: Tap the screen icon (or press the function button directly under the on-screen button). 	
Select	 Tap the button, menu option or other item on the touchscreen, or Press the function buttons directly under the arrow on-screen buttons to "highlight" an item in a menu or list, or Press the keypad number that corresponds with the number in the menu option. 	
Тар	Press and release a button, menu option or other item on the touchscreen.	

2.0 Introduction

The LOADRITE weighing system measures the weight of loads lifted by wheel loaders, forklift trucks and similar machines that use hydraulic rams to lift the load. The main parts of the LOADRITE Weighing System are:

- the Indicator installed in the cab of the loader, and
- the connected sensors installed on the lifting arms.

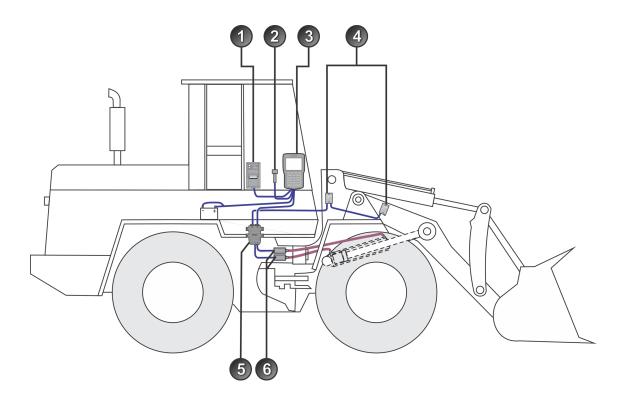
As a load is lifted, the angle sensors and hydraulic pressure transducers send information to the LOADRITE Indicator. This information is converted into a digital weight reading that is displayed on the LOADRITE Indicator.

The LOADRITE Weighing System can add each lifted load to running totals so that Trucks are loaded accurately and daily productivity levels can be tracked.

The LOADRITE Indicator is the main user interface with the LOADRITE Weighing System. It has an internal memory that stores settings and production data even when it is turned off.

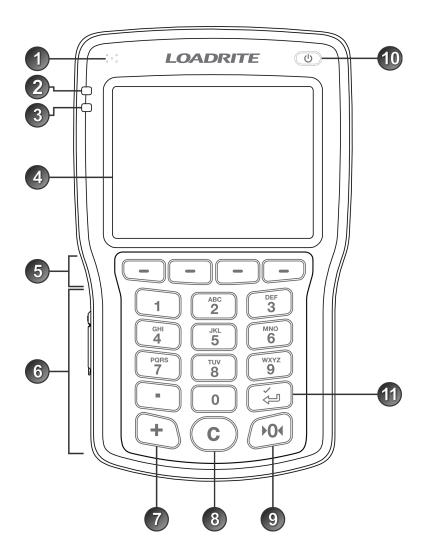


2.1 LOADRITE equipped loader



ltem	Description
1	Printer (optional)
2	Remote Add Button (optional)
3	LOADRITEIndicator
4	2x Angle Sensors
5	Pressure Transducer Interface (PTI)
6	2x Pressure Transducers

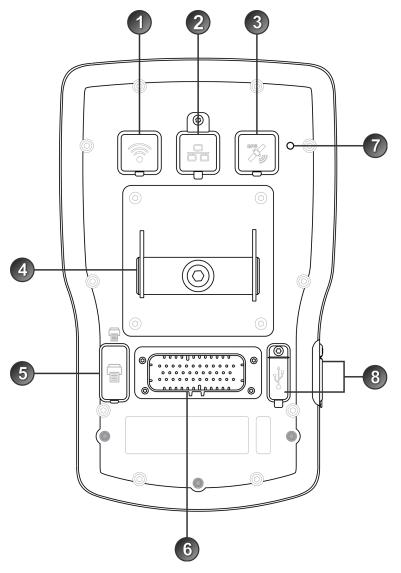
2.2 Front Features



Item	Name	Description
1	Speaker	Broadcasts buzzer and other sounds.
2	Blue light	When lit, indicates that the Indicator has successfully weighed a bucketload of product.
3	Green light	 When lit, indicates that the bucket is below the Weighing Zone and the Indicator is ready to weigh. When flashing, indicates that the bucket is in the Weighing Zone. When off, indicates that the bucket is above the Weighing Zone.

Item	Name	Description
4	Touchscreen	Displays weighing information and menu options.Tap to select on-screen buttons and menu options.
6	Function buttons/ Soft keys	Press to select the corresponding on-screen button.
6	Keypad	Used to enter numbers, characters, symbols and commands.
7	+	Adds the current bucketload to the total.
8		 Clears the short total for the current product. Used as a <i>Backspace</i> to delete the previous character when entering text. Used to delete an access code, when entering one on the <i>Security Code</i> screen.
9	PO4	Zeroes the empty bucket.
10	C	 When the <i>Total</i> screen is displayed, press to enter <i>Standby</i> mode. When in <i>Standby</i> mode, press to exit <i>Standby</i> mode.
1	ý	Selects a menu option or other item.Accepts changes.

2.3 Rear Features



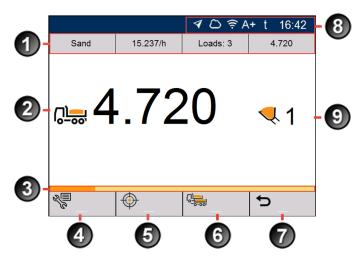
Item	Name	Description
1	(((•	Connection socket for a wireless network antenna. Remove the rubber bung to access.
		CAUTION – The Indicator must be turned off when connecting or disconnecting an antenna.
		NOTE – Ensure that the rubber bung is replaced when not in use so that the environmental integrity of the Indicator is maintained.

Item	Name	Description		
2	중	Connection socket for an Ethernet network cable. Lift the rubber bung to access.		
		NOTE – Ensure that the rubber bung is replaced when not in use so that the environmental integrity of the Indicator is maintained.		
3	GPS	Connection socket for a GPS antenna. Remove the rubber bung to access.		
		CAUTION – The Indicator must be turned off when connecting or disconnecting an antenna.		
		NOTE – Ensure that the rubber bung is replaced when not in use so that the environmental integrity of the Indicator is maintained.		
4	Mounting bracket	Bracket for mounting the Indicator in aloader.		
(5)		This socket is not used.		
U		CAUTION – Do not connect a printer or any other device to this socket as there is a risk of property damage.		
		NOTE – Ensure that the rubber bung is kept in place so that the environmental integrity of the Indicator is maintained.		
6	Cable	Connection socket for the POWER CONTROL cable.		
0	Light sensor	This sensor is not used.		
8	ψ,	Two USB 2.0 sockets. Lift the rubber bung to access.		
Ŭ	₹	NOTE – Ensure that the rubber bung is replaced when not in use so that the environmental integrity of the Indicator is maintained.		

2.4 Total screen

The *Total* screen is the first screen that you will see when you turn on the Indicator.

From this screen, you can weigh a bucketload, undo a bucketload, access the *Main Menu*, and switch to *Target Weighing* mode or *Split Weighing* mode.



Item	Name	Description		
1	Data List Display	 Displays the current value of the four (4) customizable data list fields. To quickly change a data list value, tap the value to display the corresponding data list screen. To view full metrics, tap a metric value to display the <i>Daily Operator Metrics</i> screen. To configure the Data List Display, see <i>Data List Display</i> on page 36. 		
2	Short total	The current short total of product that has been loaded.		
3	Weighing progress bar	Indicates the position of the boom while weighing a bucketload, by changing color from gold to orange.		
4	Main Menu	Displays the <i>Main Menu</i>.For more information, see <i>Main Menu</i> on page 31.		
6	Target weighing	Activates <i>Target Weighing</i> mode.For more information, see <i>Target Weighing mode</i> on page 27.		
6	Split weighing	Activates Split Weighing mode.For more information, see Split Weighing mode on page 29.		
0	Undo	Undoes the previous bucketload or discarded weight.For more information, see <i>Undo/Redo</i> on page 21.		

ltem	Name	Description	
8 Notification bar	 ✓ 	 GPS status White: A GPS fix has been obtained Gray: No GPS fix. InsightHQ connection status 	
			 White: Connected to InsightHQ Gray: Not connected WiFi connection status
			 White: Connected to network via WiFi Gray: Not connected
		A+	 Auto-Add status White: Auto-Add is enabled Gray: Auto-Add is disabled No icon: Auto-Add functionality is not available.
		t	Unit of measurement
		16:42	 kg: kilograms lb: pounds t: tons or tonnes Current time
9	Bucketloads	The number of bucke	tloads that have been added to the short total.

2.5 Accurate weighing

For maximum accuracy, ensure that:

- Check Zero is performed regularly.
- Load lifting motion is steady and smooth, with no acceleration or bounce.
- The bucket is fully rolled back during the lift.
- The loader is on level ground.

2.5.1 Obtaining the Best Weighing Results

Lifting speed

For best results, operate the lift lever before accelerating the engine so that the machine does not rock as it lifts, i.e. use normal revs.

Weighing Zone

Start the lift well below the Weighing Zone. This ensures that all acceleration and load bounce has been eliminated well before the weighing sequence begins.

NOTE – We recommend that there are at least two seconds of lift before entering the Weighing Zone.

Bounce

Most loaders have pneumatic tires which can cause the machine to bounce when lifting.

To minimize the effect of bounce, always operate the lift lever before accelerating the engine and start the lift well below the Weighing Zone.

Center of gravity

The hydraulic pressure in the lifting cylinders depends on where the center of gravity of the load is. It is important that the bucket is always in the same position: fully rolled back.

3.0 The day-to-day weighing process

The following is the basic process for day-to-day weighing with the LOADRITE Weighing System:

- 1. Turn on the Indicator .
- 2. Perform a warm-up.
- 3. Zero the empty bucket.
- 4. Select a product to weigh (optional).
- 5. Select the customer associated with the product (optional).
- 6. Weigh and add each bucketload.
- 7. When you have finished loading the truck, clear the short total.
- 8. When you have finished using the LOADRITE Weighing System, put the Indicator into Standby mode.

3.1 How do I turn on the Indicator?

The LOADRITE Indicator will turn on automatically when you start the loader.

3.2 How do I perform a warm-up?

For best weighing accuracy, the hydraulic fluid in the lift cylinders should be at normal operating temperature. This is achieved by raising and lowering the empty bucket.



The above message will display if the Indicator has been turned off for more than one hour. If you see the above message, you need to raise and then lower the empty bucket past the Weighing Zone three times:

- 1. Raise the bucket past the Weighing Zone.
- 2. Lower the bucket past the Weighing Zone.
- 3. Repeat two more times until the message disappears. When the warm-up has completed, the *Total* screen will display.

3.3 How do I zero the empty bucket?

The Check Zero functionality is only available if selected at installation.

It is necessary to periodically "zero" the Indicator because small errors can occur due to a build-up of material in the bucket.



If you see the above message, you need to zero the empty bucket. The message will display:

- Every 15 minutes for the first hour, and
- Every 30 minutes thereafter.

NOTE - When zeroing the Indicator, the bucket must be empty and kept fully-rolled back.

- 1. Ensure that the loader is level and the bucket is empty.
- 2. Raise the empty bucket.
- 3. Press

The Zero Updated message will display, before the Total screen is displayed.

3.4 How do I select a product to weigh?

You can only select a product if the Product Data List has been configured and enabled at installation.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

1. Ensure that the *Total* screen is displayed.

 $\overline{\nabla}$

2. Complete one of the following:

×

公

Option 1 - Main Menu	Option 2 - Data List Display
 a. Press ¹ b. Select Product, then press ¹ The <i>Product</i> screen will display. 	 NOTE – Only available if the Product Data List has been selected to display in the Data List Display bar. a. Tap the Product data list value from the Data List Display area. The Product screen will display.
Product	
PROD01	
PROD02	
PROD03	

Press Or Or to scroll up or down the list of products, then press O.
 The Indicator will beep and the *Main Menu* will display. All bucketloads will be recorded as the selected Product until a different Product is selected.

/

3.5 How do I select a customer?

You can only select a customer if the Customer Data List has been configured and enabled at installation.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

- 1. Ensure that the Total screen is displayed.
- 2. Complete one of the following:

3.

Option 1 - Main Menu	Option 2 - Data List Display
 a. Press ¹. The <i>Main Menu</i> will display. b. Select Customer, then press ¹. The <i>Customer</i> screen will display. 	 NOTE – Only available if the Customer Data List has been selected to display in the Data List Display bar. a. Tap the Customer data list value from the Data List Display area. The Customer screen will display.
Press To or To scroll up or down the list of cus	tomers, then press 🚑.

The Indicator will beep and the *Main Menu* will display. All bucketloads will be assigned to the selected customer until a different customer is selected.

3.6 How do I weigh and add a bucketload?

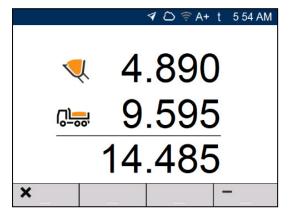
When the Total screen is displayed, bucketloads can be weighed.

NOTE - When weighing a bucketload, the bucket must be kept fully-rolled back.

- 1. Ensure that the **Green light** is lit, which means that the bucket is below the Weighing Zone and the Indicator is ready to weigh.
- 2. Raise the bucketload smoothly through the Weighing Zone using constant engine revs. The **Green light** will flash.

When the bucketload has been weighed, the Indicator will beep, the **Blue light** will illuminate, the message **Weighing Complete** will display, and then the *Live Weight* screen will display the following:

- the current bucketload weight,
- the weight of the short total,
- the new short total if the bucketload is added.



3. Press to add the bucketload to the short total.

NOTE – If **I** is not pressed within 8 (eight) seconds of the load being lifted past the Weighing Zone, the Indicator will beep and the **Weight Discarded** message will display. The weight will then be discarded and the *Total* screen will display.

When the load has been added, the *Total* screen will display with the new short total and the number of added bucketloads.

4. Empty the bucketload in to the truck.

3.6.1 Remote Add button

The LOADRITE Weighing System has an optional **Remote Add** button which is normally mounted on or near the lift lever. If the **Remote Add** button is installed in your loader you

can use it interchangeably with the **button** on the Indicator.



3.6.2 Auto-Add

The Auto-Add functionality is only available if enabled at installation.

The LOADRITE Weighing System can be set to automatically add a bucketload when lifted past the

Weighing Zone for a specified number of seconds. This means that you don't need to press after lifting each load.

If Auto-Add is enabled, an icon will display on the Total screen.

The following may apply depending on how Auto-Add functionality was configured at installation:

- Bucket loads may not be added if under a specified amount
- Auto-Add may be turned on or off (toggled) via the **Preferences** option on the Main Menu.

3.6.2.1 Auto-Add Toggle

The *Auto-Add toggle* functionality may or may not be available depending on the configuration of your Indicator.

You can toggle between using Auto-Add or manually adding lifted weights by completing the following:

- 1. When the *Total* screen is displayed, press The *Main Menu* screen will display.
- 2. Select Preferences.
- Select Auto-Add. Auto-Add will be turned On or Off.

3.6.3 Undo/Redo

The *Undo* function allows you to correct mistakes by "undoing" the previous bucketload and removing it from the Short Total. You can then "redo" the bucketload if you need to, in effect toggling between "undo" and "redo".

You can also "undo" a discarded weight. For example, if you lift a bucketload but take more than 8 seconds

to press the weight will be discarded; but if you then press $rac{1}{2}$, the *Live Weight* screen will reappear and you will have the option to add the weight again.

3.6.3.1 Undoing a bucketload

To undo the previous bucketload, complete the following:

Press **D**.

The message **Undoing previous action** will display, then the *Total* screen will display a new short total that doesn't include the previous bucketload.

Redoing a bucketload

To redo the undone bucketload, complete the following:

Press Dagain.

The message **Undoing previous action** will display, then the *Total* screen will display a new short total that includes the previous bucketload.

You can continue to press to toggle between undoing and redoing the bucketload.

3.6.3.2 Undoing a discarded weight

After the Discarded Weight message has displayed, the Total screen will display.

To undo the discarded weight, complete the following:

1. Press **D**.

The discarded weight is canceled and the Live Weight screen will display the following:

- the current bucketload weight,
- the weight of the short total,
- the new short total if the bucketload is added.

			4 🗅 🛜 A	∖+ t	5 54 AM
	Á	4	.89	0	
	<u>اگری</u>	9	.59	5	
		14	.48	5	
X	_			-	-

2. Press to add the bucketload to the short total.

3.7 How do I finish the load?

When you have finished adding bucketloads to the truck, you must clear the short total.

To clear the short total, complete the following:

Press

The short total will display briefly, followed by the **Total Cleared** message, then the *Total* screen. If a printer is connected to the LOADRITE Weighing System, a docket of the loader's totals will be printed.

3.8 How do I put the Indicator into Standby mode?

If you are not going to use the LOADRITE Weighing System for a while, you can put the Indicator into *Standby* mode by completing the following:

When the *Total* screen is displayed, press
 The Indicator will enter *Standby* mode and the time and date will display.

How do I exit Standby mode?

 Press any button to exit *Standby* mode. The *Total* screen will display.

3.9 How do I turn off the Indicator?

The LOADRITE Indicator will turn off automatically when you turn off the loader.

4.0 Customizable Data Lists

The Customizable Data Lists functionality is only available if selected at installation. For information on configuring data lists, refer to the LOADRITE InsightHQ Configuration Manual.

Your Indicator has nine customizable data lists that are used to record information against each weight to help track and monitor weighing data. For example, data lists may be configured to record a customer, truck type, or truck ID, against the weight data. The data can then be transferred to InsightHQ via a Wi-Fi network and/or printed along with the weight data.

4.1 Select a data list value

Data field values, such as Product, Truck, Customer, etc., can be changed before starting a new load. The following example assumes that **Data 1** represents available products to weigh, and shows how to select a product to record against the weighing data.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

- 1. Ensure that the Total screen is displayed.
- 2. Complete one of the following:

Option 1 - Main Menu	Option 2 - Data List Display
 a. Press ¹. The <i>Main Menu</i> will display. b. Select Product, then press ¹. The <i>Product</i> screen will display. 	 NOTE – Only available if the Product Data List has been selected to display in the Data List Display bar. a. Tap the Product data list value from the Data List Display area.
Product	The <i>Product</i> screen will display.
PROD01 PROD02	
PROD02 PROD03	
★☆ ✓	
今	

4.2 Add a new data list value

New values can only be added to a Data List that has been configured to allow them.

If the data list value that you need is not in the data list, then you can add the value using the keypad.

NOTE – Data field values can only be entered using specific *Western Latin* characters, such as in English.

The following example shows how to add a new product to the data list.

- 1. Ensure the *Total* screen is displayed.
- 2. Press C. The *Main Menu* will display.
- 3. Select **Product**, then press The *Product* screen will display.

Product		\land 🖒 🔶 🗛+	t 4:49 AM
PROD01			
PROD02			
PROD03			
		-	
×	企	₽.	

4. Press

The Enter new Data Item screen will display.

5. Use the keypad to enter the name of the value, then press The *Product* screen will re-display with the new value at the bottom of the list. The new value will be automatically assigned to the next load.

IMPORTANT – For sites that synchronize data using InsightHQ, the new data field value may be deleted from the Indicator if it is not assigned to a load before the next synchronization. Therefore it is best practice to create a new data field value just prior to it being used for a load, rather than creating multiple data field values in advance.

4.3 Delete a data list value

Data List values can only be deleted if the Data List that has been configured to allow it.

You can delete data list value that is no longer required. The following example shows how to delete a product from the data list.

IMPORTANT – For sites that synchronize data using InsightHQ, a deleted data field may reappear on the Indicator during the next synchronization. Therefore it is best practice to delete data field values from InsightHQ, rather than from the Indicator.

- 1. Ensure the Total screen is displayed.
- 2. Press C. The *Main Menu* will display.
- 3. Select **Product**, then press

The Product screen will display.

Product		\land 🖒 🤶 🗛+	t 4:49 AM
PROD01			
PROD02			
PROD03			
×	습	₽	>

4. Press

The message Are you sure you want to delete? will display.

5. Press 🦨

The Product screen will re-display with the deleted value removed from the list.

NOTE – If you delete a data list value that is currently selected for weighing, it will continue to remain selected until a different value is selected.

4.4 Suspend data lists

The Data Suspend functionality is only available if enabled at installation.

Data Suspend is a feature that allows you to temporarily suspend associating data list values with loads. This is useful if a loader operator is training.

If Data Suspend is enabled, the Indicator will:

- stop sending data list values to InsightHQ,
- stop printing data list values on dockets.

NOTE - Data Suspend cannot be enabled for Data 1 (Product).

Complete the following to suspend or resume data:

- 1. Ensure the *Total* screen is displayed.
- 2. Press

The Main Menu will display.

- 3. Select **Preferences**, then press The *Preferences Menu* will display.
- 4. Select **Data Suspend**, then press e. The *Data Suspend* function will be enabled or disabled.

NOTE – *Data Suspend* will be disabled if a Data List value is selected.

5.0 Target Weighing mode

Target Weighing mode is only available if enabled at installation.

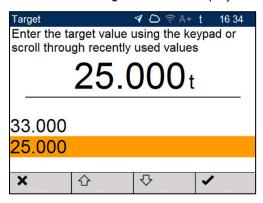
Target Weighing mode provides a simple way to load a truck to a predefined target weight using a series of bucketloads. It is typically used when loading a truck to its optimum payload.

Before loading, enter a target weight value. Each time a bucketload is added, the target value is reduced by that amount.

• For using *Target Weighing* with multiple vehicle units (such as truck and trailer), see *Using Split* Weighing mode within *Target Weighing mode* on page 30.

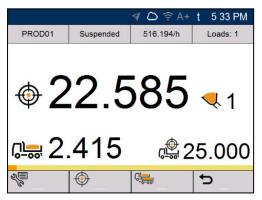
5.1 How do I enter *Target Weighing* mode and input a target?

- 1. Press **C** to clear the previous short total.
- 2. Press ⁽¹⁾. The *Target* screen will display.



- 3. Use the keypad to enter the target weight value , or use 1 and 2 to select a previous target weight value, if available.
- 4. Press 🤄

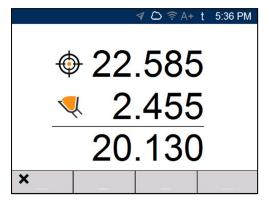
The Total screen will display in Target Weighing mode.



5. Raise a bucketload of product smoothly past the Weighing Zone using constant engine revs.

When the bucketload has been weighed, the Indicator will beep the Blue light will illuminate, the message **Weighing Complete** will display, and then the *Live Weight* screen will display the following:

- the target weight,
- the current bucketload,
- the new target weight, if the bucketload is added to the truck.



- 6. Press to add the bucketload to the truck.
- 7. Empty the bucketload in to the truck.
- 8. Repeat steps 5-7 until the target weight is as close to 0 (zero) as possible.
- 9. If you would like to split the load to another trailer, press, then go to step 3. Otherwise, continue to step 5.

10. When all trailers have been filled, press **E** to clear the totals.

5.2 How do I return to *Total* mode?

To return to Total mode from Target Weighing mode, the target must be set to 0 (zero).

- 1. Press ⁽¹⁾.
- 2. Use the keypad to enter a target weight value of **0**, then press The *Total* screen will display.

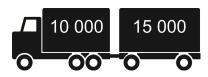
6.0 Split Weighing mode

Split Weighing mode is only available if enabled at installation.

Split Weighing mode splits the total weight into multiple sub-totals, providing an easy way to load train wagons, or a truck and trailer. *Split Weighing* mode is also used to track load distribution over a single vehicle unit, to avoid overloading an axle.

Split Weighing mode can be used in conjunction with Total or Target Weighing modes.

Example



A truck with a trailer requires loading. The truck can carry 10,000 tonnes and the trailer 15,000 tonnes, making a total of 25,000 tonnes. First load the truck, then use *Split Weighing* mode to load the trailer.

6.1 Using Split Weighing mode within Total mode

- 1. In *Total* mode, load the truck with the required amount or product.
- 2. When the required amount of product for the truck is reached, press . The *Total* screen will display in *Split Weighing* mode. The grand total of the entire vehicle is shown, along with the short total for the trailer.



Add the required amount of product to the trailer.
 As each bucketload is lifted, the bucket weight, current trailer weight and total trailer weight will display.
 Between each lift, the *Split Mode* screen will display showing the new total and number of buckets lifted.

- 4. If you would like to split the load to another trailer, press , then go to step 3. Otherwise, continue to step 5.
- 5. When all trailers have been filled, press **1** to clear the totals.

6.2 Using *Split Weighing* mode within *Target Weighing* mode

- 1. In *Total* mode, load the truck with the required amount or product.
- 2. When the required amount of product for the truck is reached, press ¹. The *Total* screen will display in *Split Weighing* mode. The grand total of the entire vehicle is shown, along with the short total for the trailer.
- 3. Press ⁽¹⁾.

The Target screen will display.

Target		🕈 🗅 🎅 A+	t 16 34
	Enter the target value using the keypad or scroll through recently used values		
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33.000			
25.000			
×	仑	₽	~

- 4. Use the keypad to enter the target weight value for the trailer, or use \triangle and ∇ to select a previous target weight value, if available.
- 5. Press 🦢

The Total screen will display in Target Weighing mode for the trailer.

- 6. Raise a bucketload of product smoothly past the Weighing Zone using constant engine revs. The message **Weighing** will display.
- 7. When the bucketload has been weighed, the Indicator will beep, the Blue light will illuminate and the *Live Weight* screen will display the following:
 - the target weight,
 - the current bucketload,
 - the new target weight, if the bucketload is added to the truck.
- 8. Press to add the bucketload to the trailer.
- 9. Empty the bucketload in to the trailer.
- 10. Repeat steps 3-7 until the target weight is as close to **0** (zero) as possible.

7.0 Main Menu

The Main Menu options that are available depend on options enabled at installation.

The Main Menu provides options for configuring the LOADRITE Weighing System.

- To display the *Main Menu*, press when the *Total* screen is displayed.
- Press \bigcirc or \bigtriangledown to scroll up or down, then press $\overleftarrow{\leftarrow}$ to select an option.
- To exit the Setup Menu, press

Menu Option	Description
Data List 1: Product	Allows the current product to be changed.
	NOTE – Product is the default title for Data List 1 , but can be customized during installation.
Data List 2: Customer	Allows the current customer to be changed.
	NOTE – Customer is the default title for Data List 2 , but can be customized during installation.
Data List 3: Truck	Allows the current truck to be changed.
	NOTE – Truck is the default title for Data List 3 , but can be customized during installation.
Data Lists 4 to 9	Allows the values for Data Lists 4 to Data List 9 to be changed.
Metrics	Displays operator metrics, and accumulated product and data list totals.
Preferences	Displays the Preferences menu for customizing various features.
Language	Allows the Indicator language to be selected.
About	Displays Indicator hardware, software and network specifications.
Setup	Displays the <i>Installer Menu</i> , or other special menus, after entering an access code.

• For further information, contact your LOADRITE distributor.

7.1 Product (Data List 1)

> V > Product

The Product option is only available if enabled at installation.

NOTE – Product is the default title for Data List 1, but can be customized during installation.

The Product screen is used to select a product to record against loads.

Product		\land 🗘 🤶 🗛	t 4:49 AM
PROD01			
PROD02			
PROD03			
× _	<u></u>		✓

- 1. Press O or $\mathbf{\nabla}$ to select a product.
- 2. Press 🚑

The Indicator will beep and the *Main Menu* will display. All bucketloads will be recorded as the selected Product until a different Product is selected.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

7.2 Customer (Data List 2)

> 🖓 > Customer

The Customer option is only available if enabled at installation.

NOTE - Customer is the default title for Data List 2, but can be customized during installation.

The Customer screen is used to select a customer to record against loads.

- 1. Press To or To select a customer.
- 2. Press 🚰

The Indicator will beep and the *Main Menu* will display. All bucketloads will be assigned to the selected customer until a different customer is selected.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

7.3 Truck (Data List 3)

> 🖉 > Truck

The Truck option is only available if enabled at installation.

NOTE - Truck is the default title for Data List 3, but can be customized during installation.

The Truck screen is used to select a truck to record against loads.

- 1. Press O or $\mathbf{\nabla}$ to select a truck.
- 2. Press 🥍

The Indicator will beep and the *Main Menu* will display. All bucketloads will be assigned to the selected truck until a different truck is selected.

NOTE – If your Indicator is configured to use *Data Prompt* functionality, then after selecting an item, you will be prompted to also select from all other Data Lists that follow.

7.4 Data List 4 to Data List 9

▶ 🖑 > [Data List n]

These options are only available if enabled at installation.

Values for Data List 4 to Data List 9 can be selected in the same way as for Data List 1 to Data List 3.

Refer to the procedure in *Product (Data List 1)* on page 32.

7.5 Metrics

> Services

The *Metrics* menu allows you to view operator metrics, accumulated product totals, and data list totals, since they were last reset.

If a printer is connected, and the metrics are reset, a docket will be printed listing all of the loader's loadout activity since the metrics were last reset.

7.5.1 Operator Metrics

> Metrics > Operator Metrics

The Operator Metrics screen displays your KPI metrics since they were last reset.

Item	Description
Total	The total weight of all bucketloads added.
Avg. weight/hr	The average weight lifted per hour.
Load count	The number of bucketloads successfully added.
First load time	The time that the first bucketload was added
Last load time	The time that the last bucketload was added.
Last bucket weight	The weight of the last bucketload added.

7.5.2 Totals

> Set Netrics > Totals

The *Totals* screens display the total amount of each product weighed and each enabled data list since they were last reset.

Press to scroll through each screen.

Item	Description
Total Loaded	The total weight of all bucketloads added.
Loaded Since	The date and time that the first bucketload was added.
Last load time	The date and time that the last bucketload was added.
Products	Each product loaded with the total weight and total time taken to load.

7.5.3 Reset metrics

To reset *both* the operator metrics and loadout totals, press **F** from either the *Operator Metrics* screen or *Totals* screen. If a printer is connected and enabled, a docket will be printed listing all of the loader's loadout activity since the metrics were last reset.

NOTE - When reset, all metrics data is deleted from the Indicator and cannot be recovered.

7.6 Preferences

> Preferences

The Preferences menu allows you to customize various functionality.

7.6.1 Auto-Add

> Preferences > Auto-Add

Controls whether *Auto-Add* functionality is enabled or disabled. If enabled, you do not have to press after each bucketload has been weighed.

For information on Auto-Add, refer to "Auto-Add" on page 20.

Available options

Option	Description
On	<i>Auto-Add</i> is enabled, so the Indicator will automatically add each bucketload to the total.
Off	<i>Auto-Add</i> is disabled, so must be pressed after each bucketload has been weighed.

7.6.2 Data Suspend

> Preferences > Data Suspend

The Data Suspend functionality is only available if enabled at installation.

Data Suspend is a feature that allows you to temporarily suspend associating data list values with bucketloads, sending the values to InsightHQ, and printing data list values on dockets.

Available options

Option	Description
On	Data Suspend is enabled, so no data is associated with each bucketload.
Off	<i>Data Suspend</i> is disabled, so data is associated with each bucketload and sent to InsightHQ.

7.6.3 Data List Display

> Preferences > Data List Display

Data List Display allows you to customize the data list and metric information displayed in the four (4) **Data List Display** fields of the *Total* screen. The **Data List Display** section can display up to four (4) pieces of information, specified from left to right (L-R) as **Data List Display 1** to **Data List Display 4**.

- 1. Press $\hat{\mathbf{O}}$ or $\hat{\mathbf{V}}$ to select a **Data List Display** field to configure, then press $\overleftarrow{\mathbf{O}}$.
- 2. Press \bigcirc or \bigtriangledown to select the type of information to display in the selected **Data List Display** field:

Option	Description	Default for Field
Data List 1: Product	Displays the currently selected product.	Data Field 1
	NOTE – Product is the default title for Data List 1 , but can be customized during installation.	
Data List 2: Customer	Displays the currently selected customer.	
	NOTE – Customer is the default title for Data List 2 , but can be customized during installation.	
Data List 3: Truck	Displays the currently selected truck.	
	NOTE – Truck is the default title for Data List 3 , but can be customized during installation.	
Data Lists 4 to 9	Displays the currently selected value for the Data List.	
Total	Displays the total weight of all bucketloads added today.	
Avg. weight/hr	Displays the average weight lifted per hour for today.	Data Field 2
Load count	Displays the number of bucketloads successfully added today.	Data Field 3
Previous Bucket Weight	Displays the weight of the last bucketload to be successfully added.	Data Field 4
None	The Data Field does not display any information.	

3. Press . The Data List Display screen will display and the Data List Display field will now display the selected information on the Total screen.

7.6.4 Brightness

> Preferences > Brightness

The Brightness screen is used to adjust the brightness level of both the touchscreen and the keypad.

• Either use the keypad, or press \triangle or \bigtriangledown , to select your preferred brightness level from **1** (dimmest) to **5** (brightest), then press \checkmark .

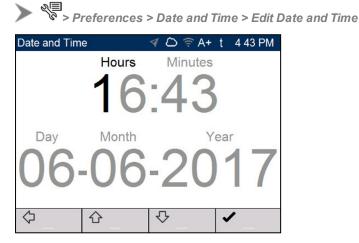
7.6.5 Date and Time

Preferences > Date and Time

The Date and Time functionality is only available if enabled at installation.

The *Date and Time* functionality is used to set the date, time and time format used on the Indicator. It does not alter the time and date format on printed dockets.

7.6.5.1 Setting the Date and Time



Complete the following to set the time and date:

- Use the keypad to type the Hours, Minutes, Day, Month and Year, one digit at a time. The cursor will
 move to the next digit after each key is pressed.
- Press \bigcirc or \bigtriangledown to move the cursor between the time and date.
- When the time and date are correct, press to return to the Date and Time screen.

7.6.5.2 Changing the Time Format

Preferences > Date and Time > 24-Hour Time

Controls whether the clock in the Notification Bar displays the time in 12-hour format or 24-hour format.

Available options

Option	Description	
On	The time is displayed in 24-hour format, for example 13:06 .	
Off	The time is displayed in 12-hour format, for example 1:06 PM .	

7.7 Language

► 🖉 > Language

Language functionality is only available if enabled at installation

The LOADRITE Indicator supports multiple languages, depending on your region. The *Language* screen is used to select the language to be used on-screen and on printed dockets.

■ Press 介 or ♥ to select the preferred language, then press 善.

7.8 About



Displays system information about theLOADRITE Indicator, including hardware, software and network specifications.

7.9 Setup..

Displays the *Security Code* screen for entering an access code. The *Installer Menu* and a range of other menus can be accessed, depending on the access code that is entered.

• For further information, contact your LOADRITE distributor.

8.0 Appendix A: System Specifications

Specification	Value		
Input voltage	7.0 - 32.0 V DC		
Current Consumption (typical)	Active, no RF transmission: 233 mA at 12V DC Active, with RF transmission: 275 mA (400 mA peak) at 12 V DC Low power standby mode: <8 mA at 12 V DC		
Inputs and outputs	1 Serial port RS-232 – connect to scale, Ethernet		
Enclosure material	Aluminum		
Dimensions	(WxDxH) 230mm x 136.3mm x 40mm (9.05 in x 5.37 in x 1.57 in)		
Weight	1.09kg (2.4 lbs)		
Connectors	Multi: 34 Pin male positive locking GPS Antenna.: SMA Jack LTE Antennas: TNC, RP-SMA Jack WLAN: RP TNC Jack		
Temperature	Operating: -30°C to +85°C (-22°F to +185°F) Storage: -40°C to +85°C (-40°F to +185°F)		
Humidity	SAE J1455		
Shock	SAE J1455		
Vibration operating	SAE J1455		
Environmental protection	IP67		
Cellular communications	LTE, 3G, 4G and GSM (EGPRS, GPRS)		
Positioning	A-GPS Receiver: Qualcomm GPSOne Type:12 channel; L1 C/A Code, Continuous Tracking Horizontal Accuracy: <2 m (50% CEP) Maximum Update Rate: 1 Hz Tracking Sensitivity: –159 dBm Acquisition Sensitivity: –149 dBm Time to Position (typical): Cold start: 25 seconds Warm start: 10 seconds After 15 second signal blockage: <2 seconds		

Specification	Value		
Status indicators	External tri-color LEDs:		
	 Green: Power and GPS Status 		
	 Blue: Wireless Communications Status (Cellular) 		
Certifications	A-Tick; CE; E-mark; FCC Class B Part 15; Industry Canada Class B; RoHS; WEEE.		

8.1 Weighing accuracy

Typical accuracy is within 1% for most bucket loaders. This may vary with different machine types, installation options, and the operating environment.

8.2 Minimal weighing delay

Weighing delay is minimal, because the weighing function is carried out during a normal lift.

8.3 Power requirements

Supply voltage	12V or 24V DC vehicular supply.			
Supply current	LOADRITE Indicator: 700mA at 12V; 20mA standby; 1A maximum. LOADRITE LP950 Printer: 50mA standby, 4A peak.			
Transient withstand	ISO 7637-2 and ISO 16750-2.			
Transient generation	37A for 800µs peak current.			
Power supply protection	Protected from reverse connection, transient over-voltage and load dump in accordance with ISO 7637-2 and ISO 16750-2			

8.4 Physical specifications

LCD display	5.7" backlit TFT screen with 5-wire resistive-touch capability; 640x480 pixels (VGA).		
Keypad	19 off tact switches with backlit silicone membrane.		
Standby button	Carbon-pill power button with red/green illumination.		
LEDs	Green and blue application-defined LEDs.		
Temperature sensor	Internal temperature sensor -40°F to 185°F (-40°C to 85°C).		
Weight	2.87lb (1.3kg) without bracket.		
Dimensions	W6.5 x H10.6 x D3.2 inches (W166 x H270 x D81mm).		

8.5 Environmental Specifications

Operating temperature	-10°C to 50°C (14°F to 122°F).		
Storage temperature	-50°C to 100°C (-58°F to 212°F).		
Ingress protection	Indicator: IP54.Sensors: IP69K (water-jet cleaner).		
Chemical resistance	ISO 16750-5		

8.6 Electrical Specifications

Sensor power output	Regulated, boosted 12.5V supply, short circuit current limited to 1A continuous and peak.		
Pressure interface	12.5V supply; CAN signal; protected up to \pm 24V.		
Pressure transducers	Two off share a 12.5V supply; $4mA - 20mA$; protected up to $\pm 24V$.		
Angle sensors	9~30V supply; CAN signal; protected up to 36V.		
Digital I/O	Three off bi-directional ports pull-up to 12.5V with open collector outputs; protected up to $\pm 24V$ at up to 200mA each.		
Ignition switch input	Input only, pull down to $0V$; protected up to $\pm 24V$.		
USB communications	Two USB2.0 High-speed ports share one 500mA supply; protected from 0V to +5V; ports have ingress-protection bungs.		
Ethernet communications	10/100 BASE-T, IEEE 802.3 Ethernet port; RJ45 8P8C modular connector; ingress-protection bung.		
Printer communications	LP950 printer via COM2: L3180-LP950 communication protocol, via adaptor cable.		
Buzzer	2.8kHz±500Hz 80dBA at 1m; 2.6kHz to 3kHz 70dBA at 1m.		
Clock	CR2032 battery-backed real-time clock; Century, year, month, date, day, hour, minute, second, and tenths/hundredths of a second; stable to 8 seconds per day.		

9.0 Appendix B: Span Calibration Adjustment

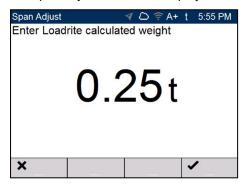
This function allows small changes to be made to the LOADRITE Weighing System calibration if the bucket is modified, or if no accurate test weight was available when the LOADRITE Weighing System was calibrated at installation time.

The adjustment is carried out by entering the total weight recorded at a weighbridge (scale house) and the corresponding total provided by the LOADRITE Indicator.

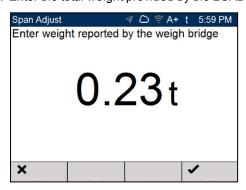
To perform the adjustment, a security access code must be obtained from your LOADRITE installer.

CAUTION – The LOADRITE Weighing System alters its calibration every time this function is used. It is important that this function is only used once with a given set of data. If the same weights are entered again, the LOADRITE Weighing System will over-correct and its accuracy will be seriously impaired.

- 1. Press
- 2. Select Setup..., then press
- 3. Enter the security access code provided by the LOADRITE installer, then press The Span Adjust screen will display.



4. Enter the total weight provided by the LOADRITE Indicator, then press



5. Enter the total weight provided by the weighbridge, then press The LOADRITE Indicator briefly displays the **Calibration Saved** message, then returns to the *Main Menu*.

9.1 Checking the adjustment

The *Span Calibration Adjustment* can be checked by obtaining and comparing new LOADRITE and weighbridge values. If necessary, the *Span Calibration Adjustment* can be performed again using the new data.

NOTE – All trucks and trailers should have tare weights confirmed for all loads to be checked. This ensures that a true weight can be established. Avoid split-weighing the truck and trailer.

10.0 Appendix C: Legal information

Disclaimer

Trimble Inc operates a policy of on-going development. Please note that while every effort has been made to ensure that the data given in this document is accurate, due to continued product development, the information, figures, illustrations, tables, specifications, and schematics contained herein are subject to change without notice. Trimble Inc does not warrant that this document is error-free. The screenshots and other presentations shown in this manual may differ from the actual screens and presentations generated by the actual product. All such differences are minor and the actual product will deliver the described functionality as presented in this document in all material respects. If you find any errors in the document, please report them to us in writing.

Trimble Inc assumes no liability in connection with the use of any LOADRITE branded product.

Trimble Inc is not responsible for any radio or TV interference caused by unauthorized modifications to this equipment. Such modifications could void the user's authority to operate the equipment.

Compliance

Domain	Policy	Description	Top-Level Requirement
Australia / New Zealand	Radiocommunications (EMC Standards) Notice 2004 No. 2	Emissions (industrial)	EN 61000-6-4:2012
Canada	ICES-003:2012 Issue 5	Emissions (industrial)	EN 61000-6-4:2012
Europe	Electromagnetic Compatibility Directive 2004/108/EC	Emissions (industrial)	EN 61000-6-4:2012
		Immunity (industrial)	EN 61000-6-4:2012
	Restriction of Hazardous Substances Directive 2002/95/EC	Hazardous Substances	
United States of America	FCC Part 15 Subpart B - Radio Frequency Devices	Unintentional Emission (industrial)	15.107(b) and 15.109(b)

CE

This LOADRITE product is fully EMC (Electro-Magnetic Compatibility) compliant and is CE marked accordingly. A Declaration of Conformity, in accordance with the EMC Directive 89/336/EEC (and as amended) is available from Trimble Inc on request: info@loadritescales.com

Trimble Inc cannot be held responsible for modifications made by the User and the consequences thereof, which may alter the conformity of the product with CE marking.

This LOADRITE product is explicitly excluded from the scope of EU RoHS 2 Directive 2011/65/EU in article 2, section (4), paragraphs: (d), (e), (f) and (g).

This device complies with part 15 of the FCC Rules and Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This Class A digital apparatus complies with Canadian ICES-003 (A) / NMB-003 (A).

WARNING – This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. This Notice is being provided in accordance with California's Proposition 65.

Disposing of LOADRITE electronic equipment

This electronic product is subject to the EU Directive 2002/96/EC for Waste Electrical and Electronic Equipment (WEEE) which requires the separate collection, treatment, recycling and environmentally-sound final disposal of waste of electrical and electronic equipment. As such, this product must not be disposed of at a municipal waste collection point. Please refer to local regulations for directions on how to dispose of this product in an environmentally-friendly manner.



Third-Party Software Licenses

The following third-party software libraries are included as part of the L3180 software:

mbedtls:

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msinttypes:

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Paho MQTTPacket:

Licensed under the Eclipse Public License 1.0. You may obtain a copy of the License at: https://eclipse.org/org/documents/epl-v10.php

The modified source code is available at: ftp://ftp.trimble.com/pub/open_source/

RapidJSON:

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Notes

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